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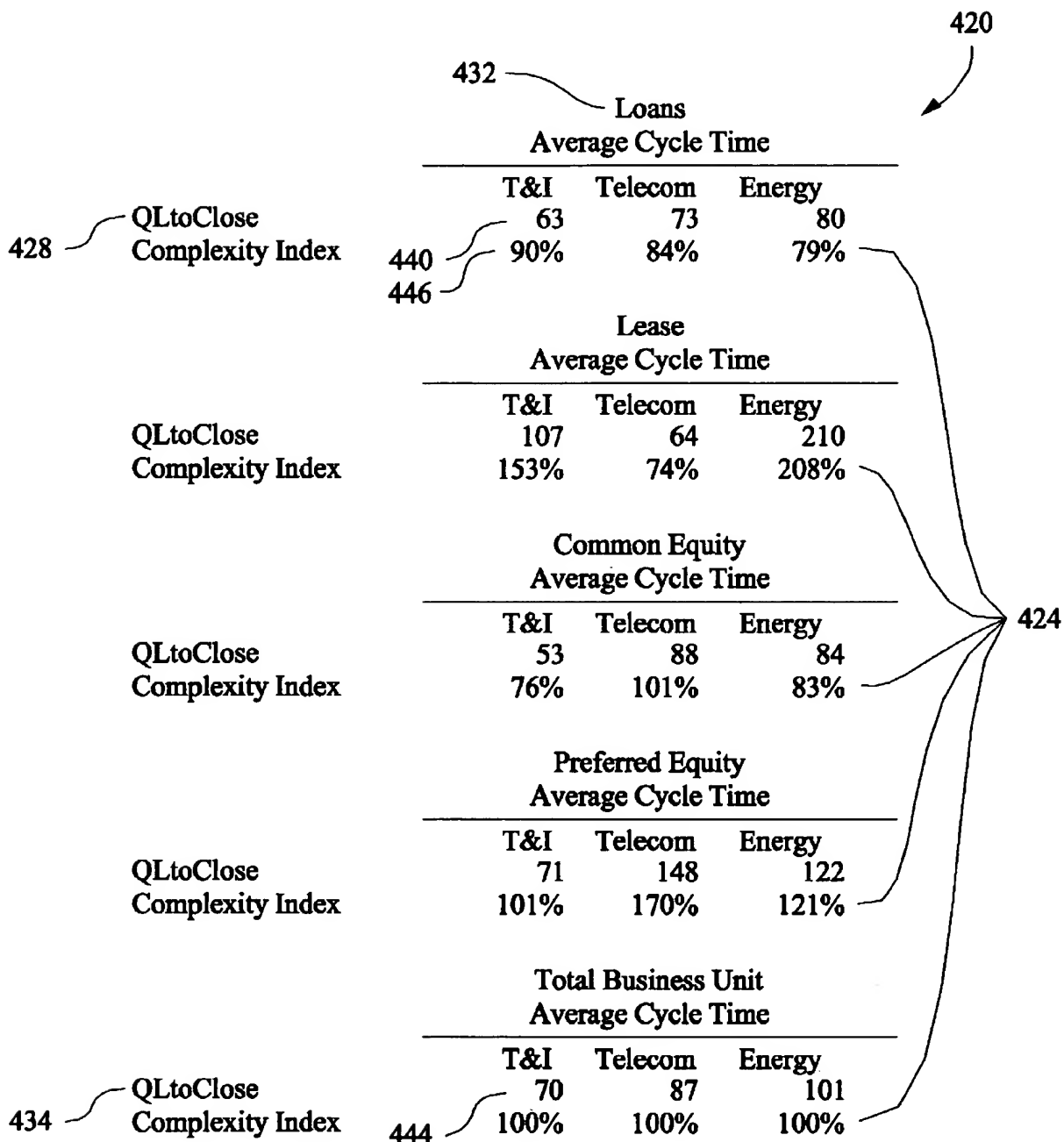


FIG. 6



- REPLACEMENT SHEET -
TITLE: SYSTEM AND METHOD FOR ALLOCATING OPERATING EXPENSES

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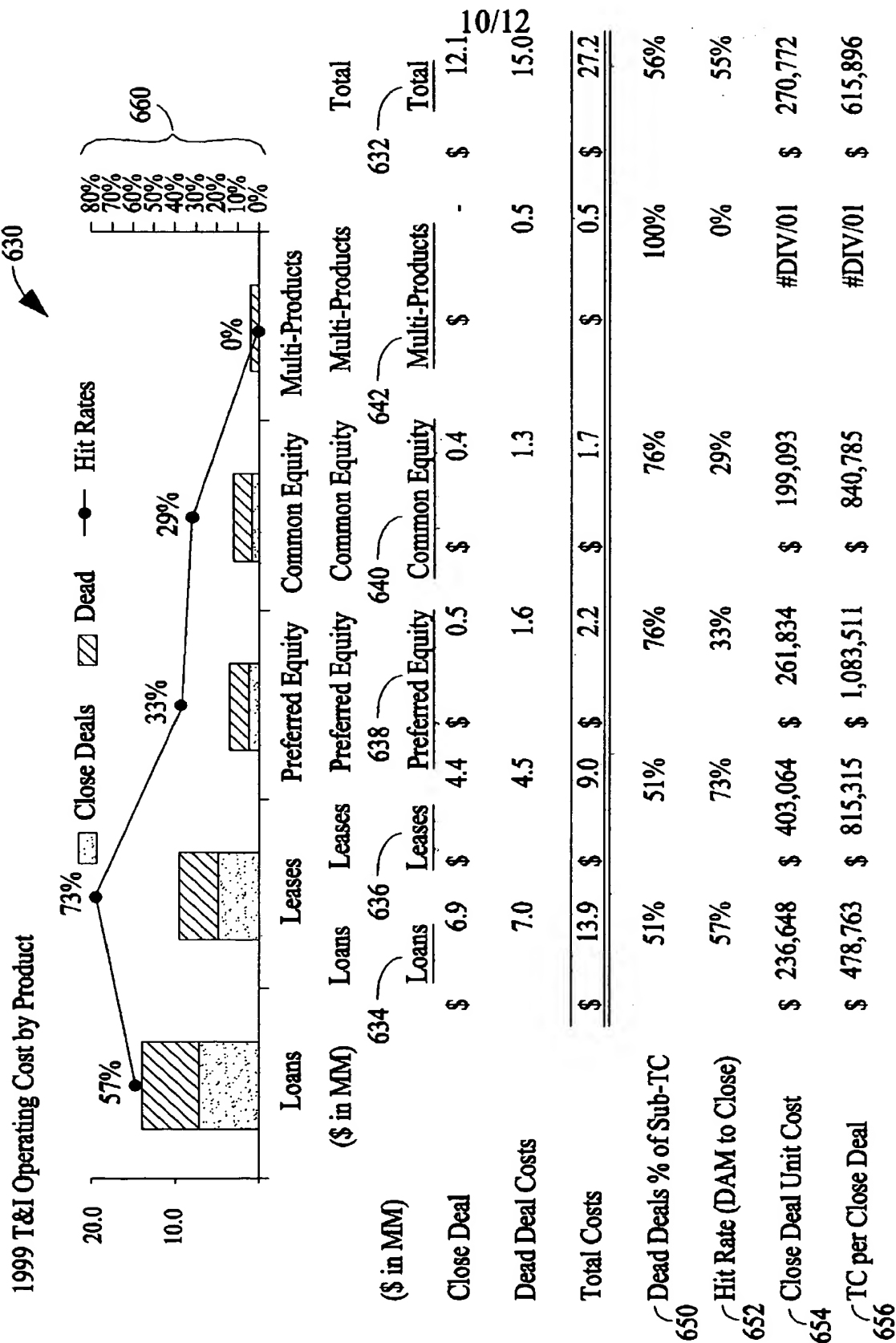


FIG. 10



1999 T&I Operating Cost for All Products by Process

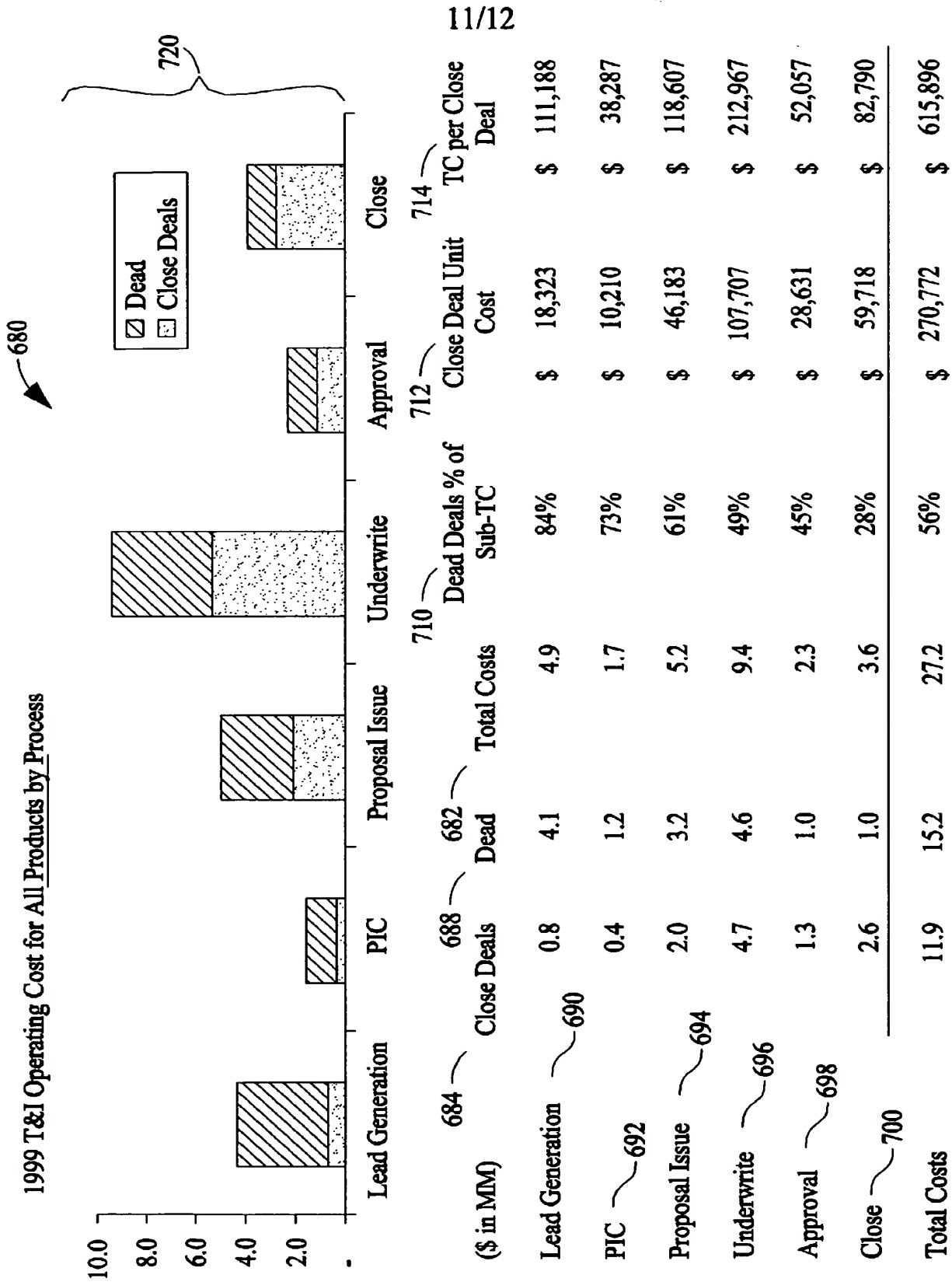


FIG. 11